



J. LANFRANCO

LOCKNUTS FOR CRITICAL BOLTED JOINTS

INSTALLATION GUIDE

ASSEMBLY DIRECTION



- Never use our ESL with lower class bolt quality to avoid deterioration of screw threads.
- Never use lubricants or greases to install our locknuts.
- Use a torque wrench and respect 30 rpm until the slots are engaged.
- Check if the slots are opened correctly. Tightening can be finished with a torque wrench speed not exceeding 500 rpm.
- Use torque values according to ISO2320 Table C1.
- Respect a minimum of three threads over the head of the nut and a maximum of six threads.

